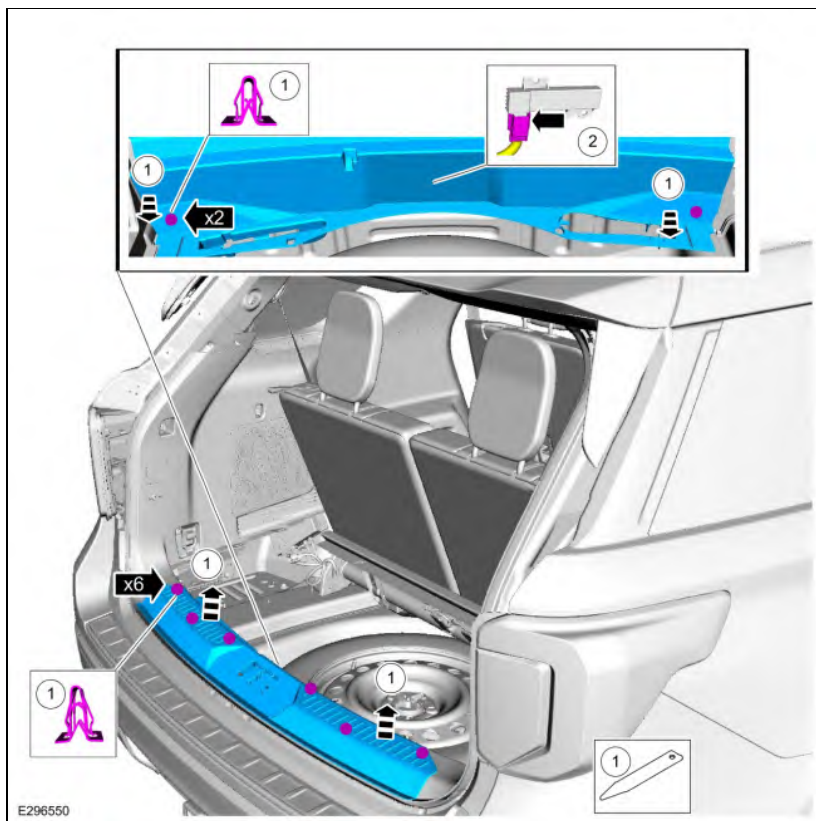
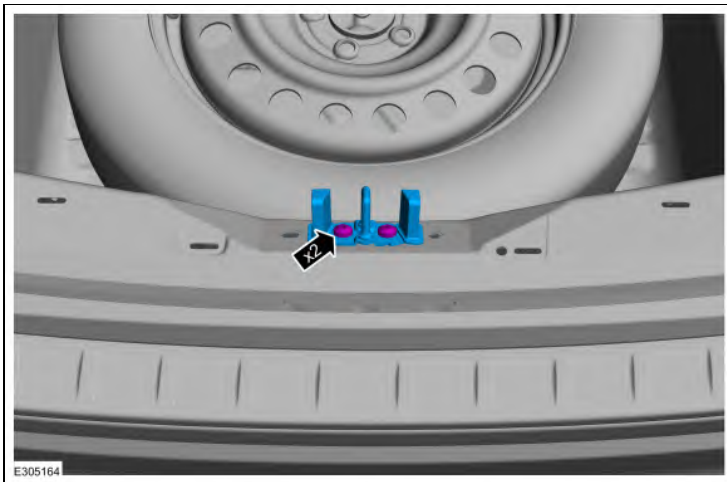




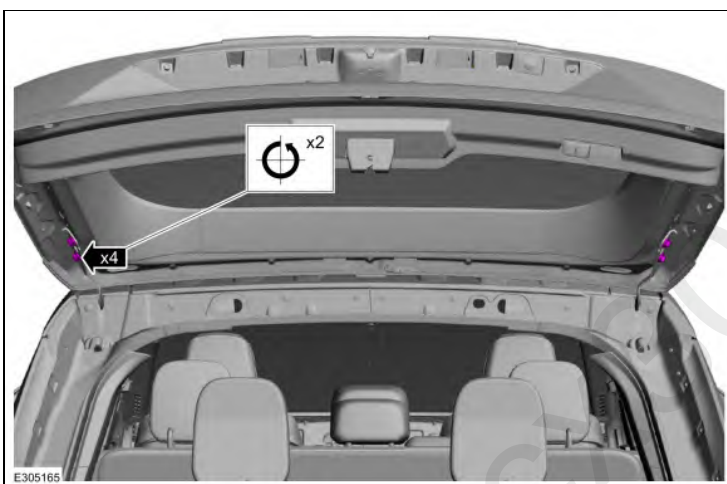
4. Remove the liftgate striker.
Torque: 18 lb.ft (25 Nm)





Liftgate left and right, up and down alignment

5. Loosen the bolts.
Loosen:
: 2 turn(s)



6. Carefully close the liftgate.



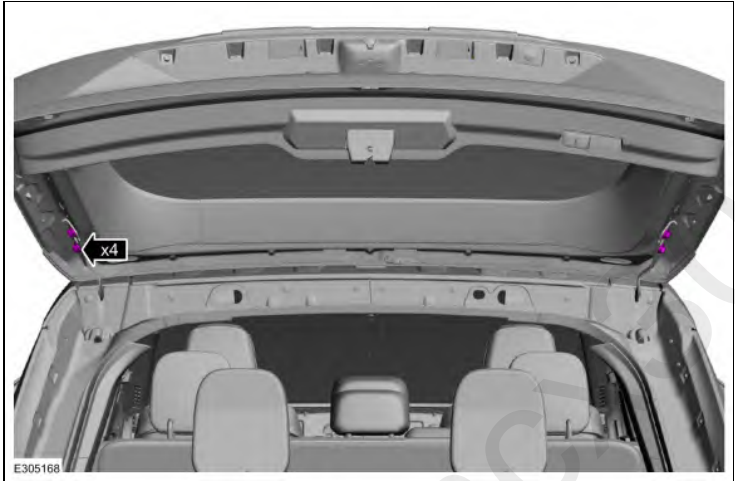
7. Adjust the liftgate as required.



8. Carefully open the liftgate.

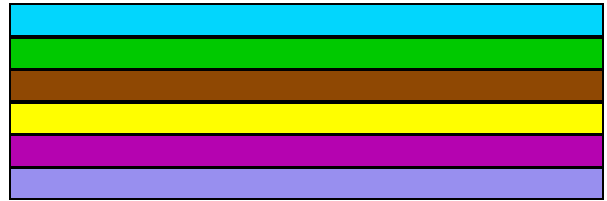
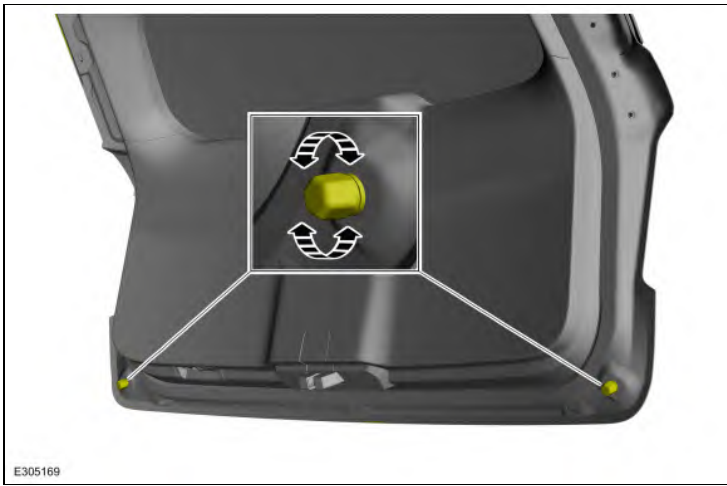


9. Tighten the bolts.
Torque: 22 lb.ft (30 Nm)

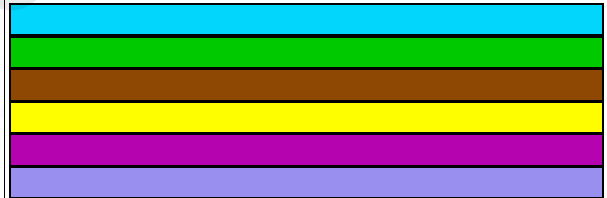
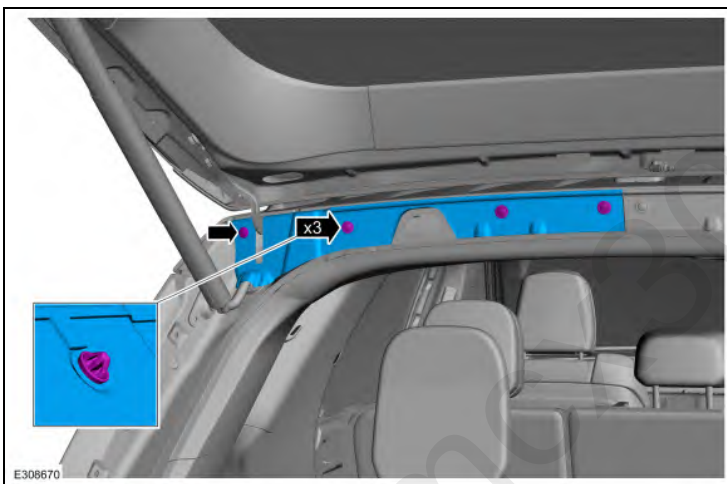


Liftgate in and out alignment

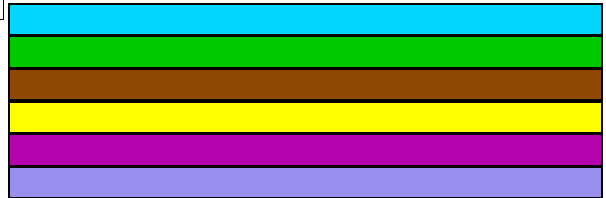
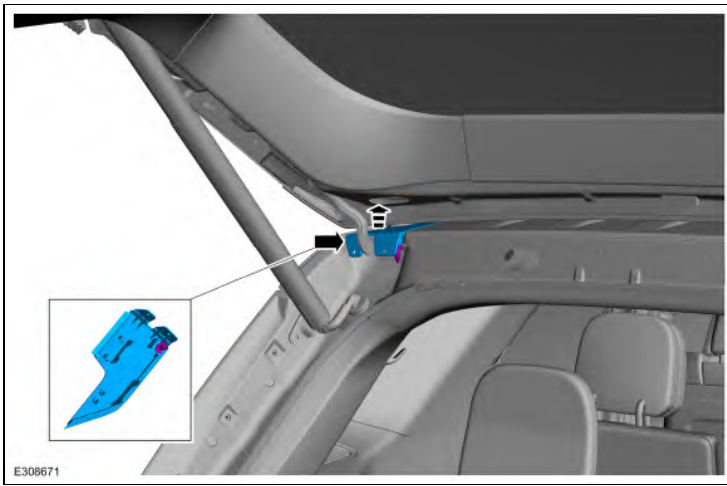
10. Adjust the stops.



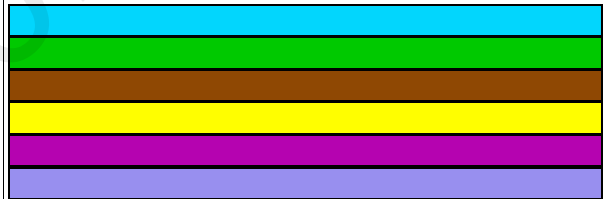
11. On both sides
Remove pin type retainer and the drip moulding.



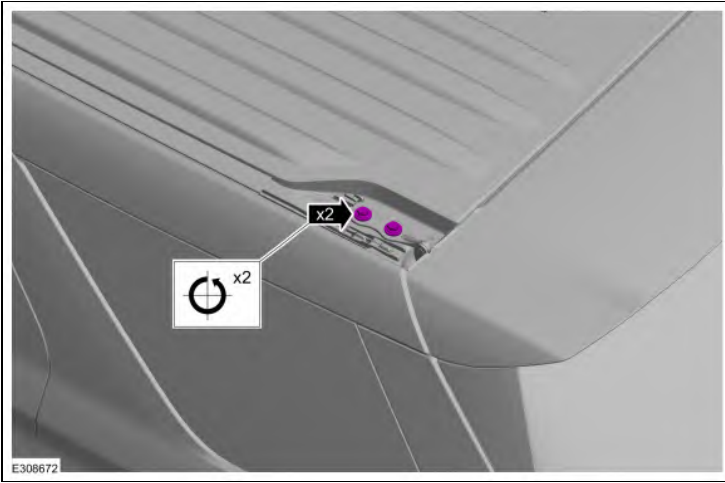
12. On both sides
Remove the hinge cover.



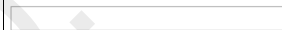
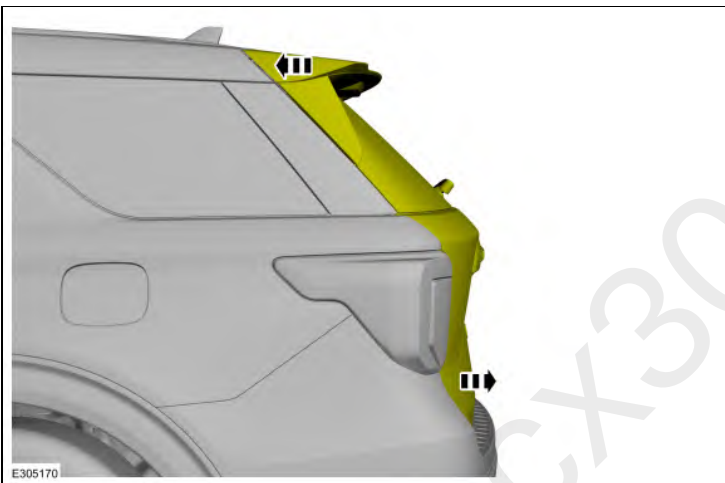
13. Carefully close the liftgate.



14. On both sides
Loosen the bolts.
Loosen:
: 2 turn(s)



15. Adjust the liftgate as required.



16. On both sides
Tighten the bolts.
Torque: 26 lb.ft (35 Nm)

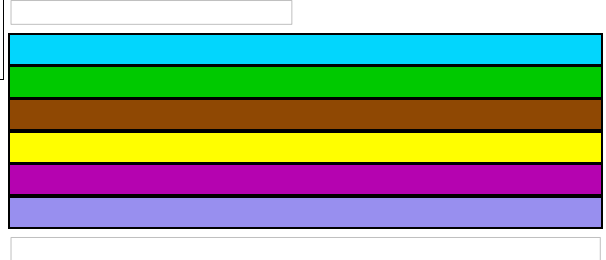
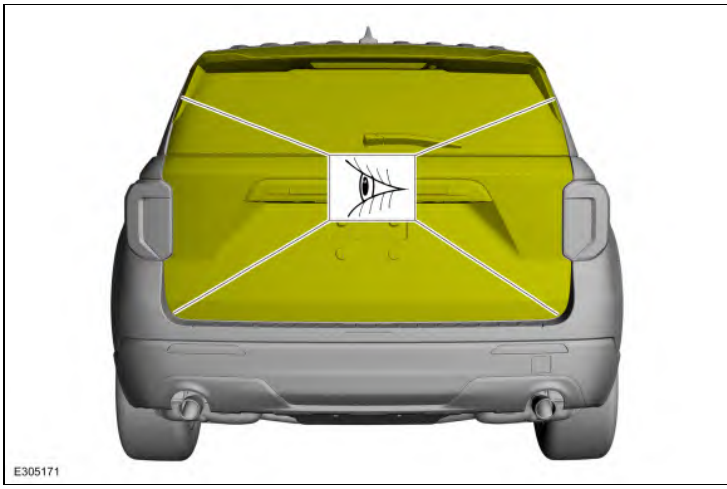


17. On both sides
Apply seam sealer
Material: Seam Sealer / TA-2-B, 3M, 08308, LORD Fusor® 805DTM



All alignments

18. Inspect the body-to-liftgate door dimensions.



19. Install the position aside and removed components.
20. If equipped with power liftgate, carry out the power liftgate initialization.
Refer to: Power Liftgate Initialization (501-03 Body Closures, General Procedures).

mcx30.com

Power Liftgate Initialization

Initialization

1. Disconnect the battery or remove the RGTM fuse(s).
Refer to: Battery Disconnect and Connect (414-01 Battery, Mounting and Cables, General Procedures).
2. **NOTE:** Remove the battery power from the RGTM for 20 seconds before entering initialization mode.

Wait 20 seconds and reconnect the battery or reinstall the RGTM fuse(s).
Refer to: Battery Disconnect and Connect (414-01 Battery, Mounting and Cables, General Procedures).
3. If the liftgate is not already in the fully closed position, manually close and fully latch the power liftgate.
4. **NOTE:** If equipped, make sure the power liftgate system is turned ON in the message center before performing this step.

NOTE: If the power liftgate does not open during this step, refer to the Symptom Chart to diagnose the inoperative power liftgate.

Power open the liftgate by using a programmed RKE transmitter or the front control switch.
5. Once the liftgate is fully open, power close the liftgate by using a programmed RKE transmitter or the front power liftgate control switch.
6. Carry-out the RGTM self-test.

Rear Door Alignment

Inspection

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH side shown, RH side similar.

1. Inspect the rear door-to-body dimensions.

Adjustment

All alignments

1. Open the rear door.



2. Remove the bolts and the striker assembly.
Torque: 18 lb.ft (25 Nm)



Rear door in and out, up and down alignment

3. Loosen the bolts to permit movement of the door.
Loosen:
: 2 turn(s)